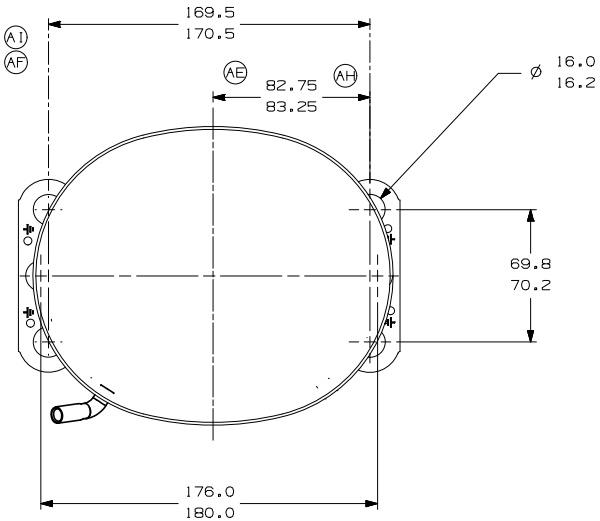
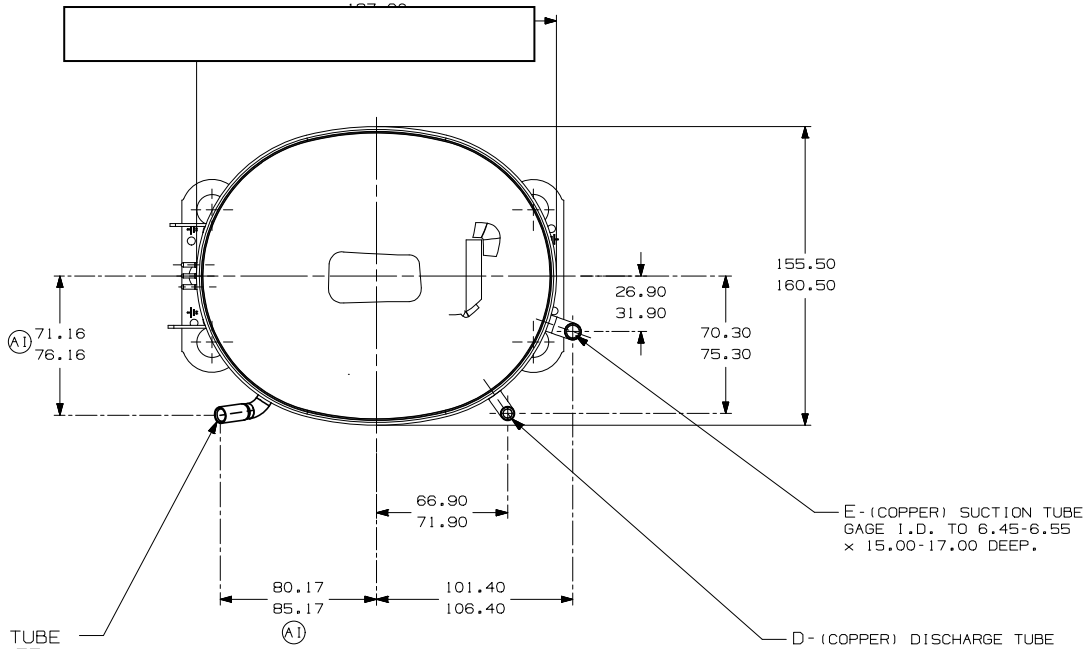
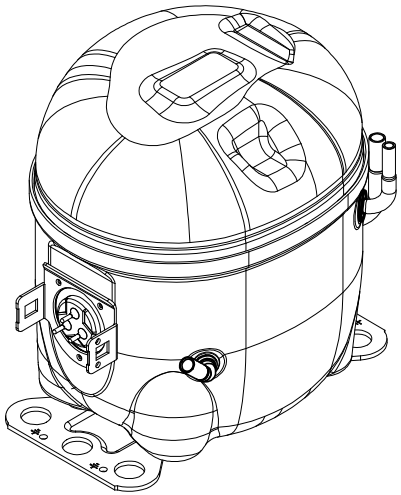
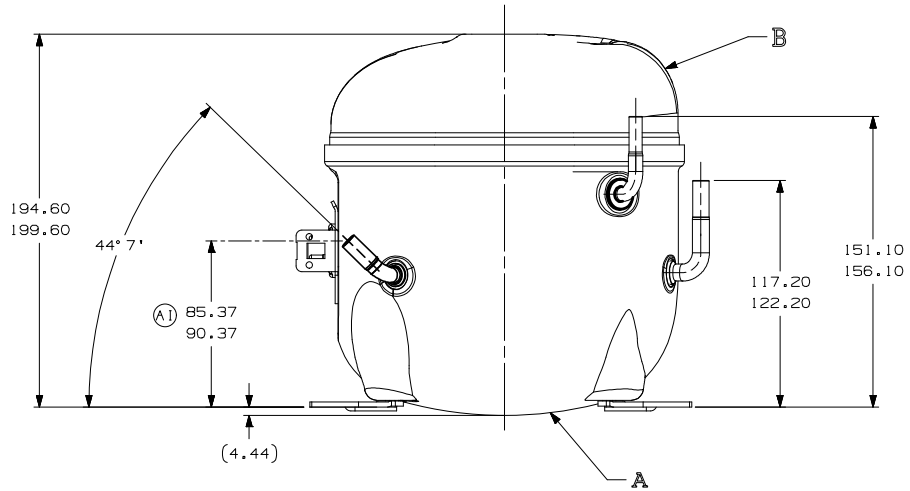
ITEM	PART NUMBER	
A	320-10117	
B	14963285	
C	14947663	(AI)
D	580-10246	(AF)
E	14963570	



-AUXILIARY VIEW-
FASTENING DIMENSIONS







NOTES:
1- IF SPECIFIED IN BM. ASSEMBLE PARTS AS SHOWN.
2- SEE SPEC. "A-B" & A-C FOR PROCESS.
3- THERE CAN BE NO CREASES IN THE TUBES. (CREASES ARE SIGNS OR MARKS THAT ARE IN SOMETHING THAT BENDS)
4- AFTER THE FOLDS IN THE TUBES, CANNOT BE ACCELERATED TO AREA EXCEEDING 30%.
5- TUBES OF SUCTION, DISCHARGE AND PROCESS MUST BE FREE OF INK ON 15.8mm (5/8") FROM TOP OF THE TUBES AS SPEC. T.P.Co. A-84.
(AC) (AD) (AH) 6- FOR SUPPLIER ENVIRONMENTAL REGULATORY REQUIREMENTS, SEE TECUMSEH GLOBAL SPEC. 08.

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